

**TRANSLATION OF SUBSTITUTE CLAIMS (PAGES 8-10)**

**CLAIMS**

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1. Product comprising at least two transparent or translucent faces (2, 3) attached one to the other by means of a deposit of adhesive or glue having a specific shape, characterized in that the deposit of adhesive or glue is visible by transparence and by reflection.
2. Product according to claim 1, comprising a front face (3), a back face (2), the back face (2) comprising two flaps (4, 5) and a lower flap attached to flaps (4, 5) by means of a deposit of glue having a specific shape, characterized in that the deposit of adhesive or glue is visible by transparence and by reflection.  
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3. Product according to claim 1 or 2, characterized in that the deposit of adhesive or glue is made up of three parallel, substantially equidistant lines (9, 10, 11).
4. Product according to one of the previous claims, comprising an upper flap (6) having a deposit of adhesive or glue sensitive to pressure, characterized in that the deposit is made up of multiple dots (17) having substantially rectangular or square shapes, aligned and distant from one another.  
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5. Product according to claim 4, characterized in that the deposit of glue or adhesive on the upper flap (6) is made up of multiple narrow strips separated from one another and parallel.  
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6. Product according to one of claims 1 to 5, characterized in that the adhesives or glues are transparent and when they are seen by

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transparence through the sheets, the glues or adhesives are light, whereas when they are seen by reflection, these glues or adhesives are dark.

7. Product according to claim 6, characterized in that the glues or adhesives are colored with a pigment or contain pearly pigments, iridescent pigments.

5 8. Product according to one of the previous claims, characterized in that it consists in at least one sheet of transparent or translucent paper obtained by transparentizing a sheet of opaque paper.

10 9. Product according to one of the previous claims, characterized in that it consists in at least one sheet of transparent or translucent paper obtained by beating paper stock to a high degree.

15 10. Process for manufacturing a product according to one of claims 1 to 9, consisting in cutting out a transparent or translucent sheet, and depositing an adhesive or a glue having a shape determined by a printing process, characterized in that the printing is done by a roller (19), which is dipped in a tray of glue or adhesive (20), this roller (19) then coming in contact with a roller (21) with cavities, which in turn deposits the glue or adhesive on a next cylinder (22), thus regulating its deposit of glue or adhesive, and this next cylinder (22) then prints the transparent or translucent sheet.

20 11. Process according to claim 10, characterized in that the adhesives or glues are colored with a pigment or contain pearly pigments, iridescent pigments.

~~12. Process according to one of claims 10 or 11, characterized in that the sheet of transparent or translucent paper is obtained by transparentizing a sheet of opaque paper.~~

~~13. Process according to one of claims 10 to 12, characterized in that the sheet of transparent or translucent paper is obtained by beating paper stock to a high degree.~~

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